

Technical Data Sheet

Ferrex GPP20CF54UL-WH

Polypropylene
LyondellBasell Industries
Engineering Plastics

General			
Filler / Reinforcement	• Calcium Carbonate, 23% Filler by Weight		
Features	• Good Processability	• High Gloss	• Homopolymer
Uses	• Appliances	• Handles	• Housings
Appearance	• White		
Forms	• Pellets		
Processing Method	• Injection Molding		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.08	1.08 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	22 g/10 min	22 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	4500 psi	31.0 MPa	ASTM D638
Tensile Elongation (Break)	25 %	25 %	ASTM D638
Flexural Modulus	260000 psi	1790 MPa	ASTM D790
Flexural Strength (Yield)	6550 psi	45.2 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	0.66 ft·lb/in	35 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	18 ft·lb/in	970 J/m	ASTM D4812
Gardner Impact	81.0 in·lb	9.15 J	ASTM D3029

Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Durometer Hardness (Shore D)	73	73	ASTM D2240

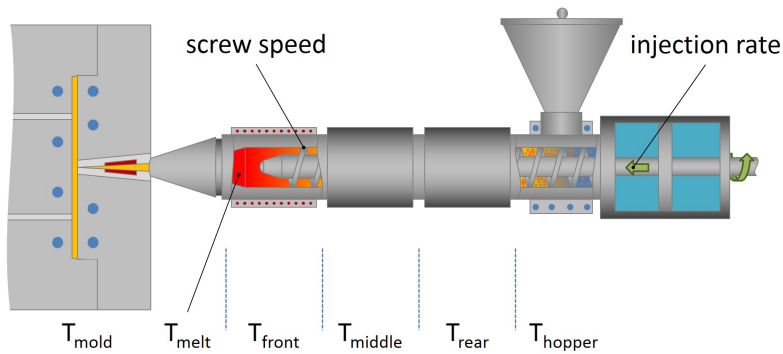
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	231 °F	111 °C	
264 Psi (1.8 Mpa), Unannealed	134 °F	56.7 °C	

Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating	HB	HB	UL 94

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	200 °F	93 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Rear Temperature	390 to 400 °F	199 to 204 °C
Middle Temperature	400 to 410 °F	204 to 210 °C
Front Temperature	410 to 420 °F	210 to 216 °C
Nozzle Temperature	420 to 430 °F	216 to 221 °C
Mold Temperature	115 to 140 °F	46 to 60 °C
Back Pressure	20.0 to 50.0 psi	0.138 to 0.345 MPa
Screw Speed	100 to 150 rpm	100 to 150 rpm
Clamp Tonnage	2.0 to 3.0 tons/in ²	2.8 to 4.1 kN/cm ²
Screw L/D Ratio	20.0:1.0	20.0:1.0
Screw Compression Ratio	2.0:1.0	2.0:1.0

Notes

These are typical property values not to be construed as specification limits.